

## Boilers not integrated?

Having two or more boilers can be quite wasteful if their controls are not integrated. Lead-lag controls look at the system temperature or pressure and make intelligent decisions about how many boilers should be on, what the firing rates should be and even what the set point should be at various seasons and times of day. They provide sequencing in first-on first-off fashion and provide automatic rotation to give fairly even run time on each unit.

There can be very significant energy savings by utilizing one of these controls in that they prevent or minimize short cycling in several ways.

We handle these controls and can set them up to help optimize boiler plant operation for minimizing fuel bills

